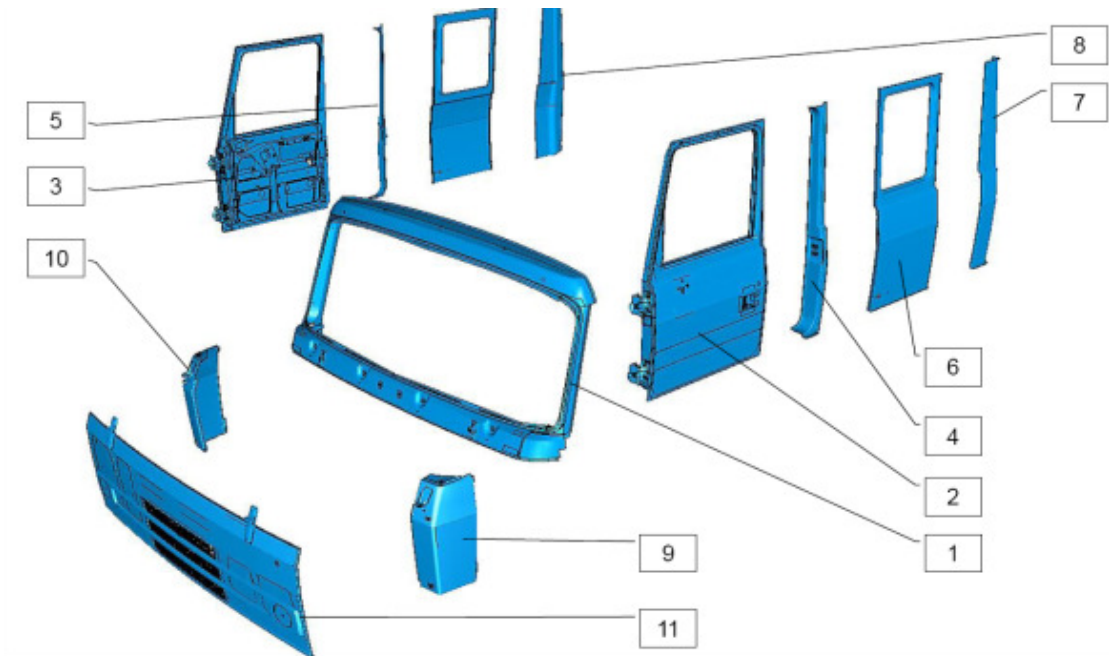
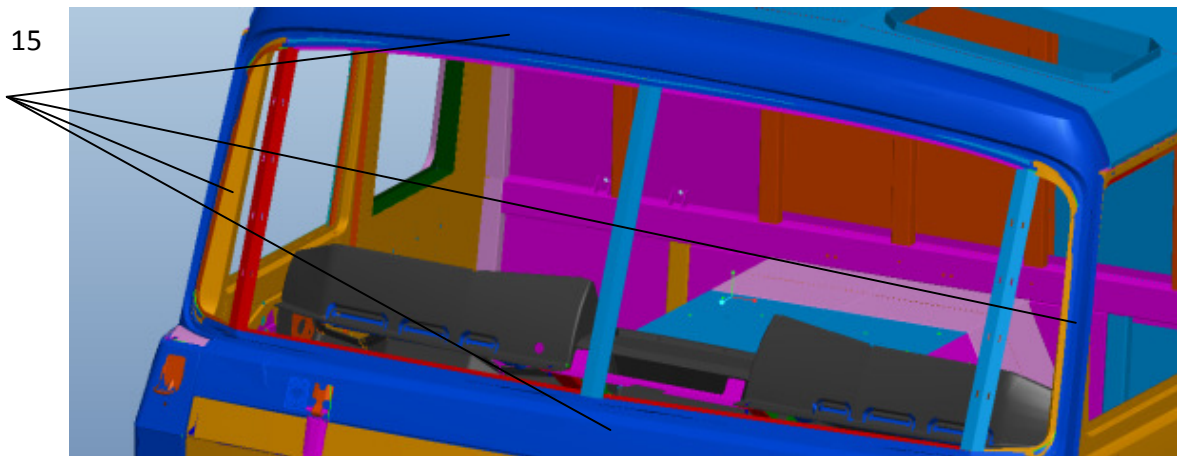


Annexure-I

26 Stamped / Pressed Components & its overall dimension details

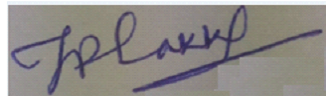


12, 13, 14 & 15

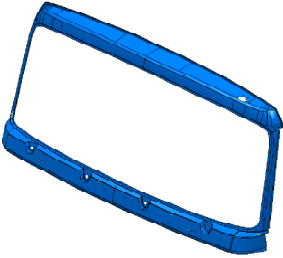
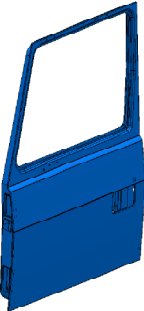
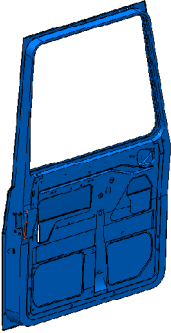
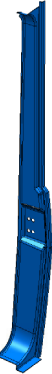



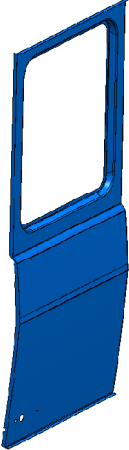


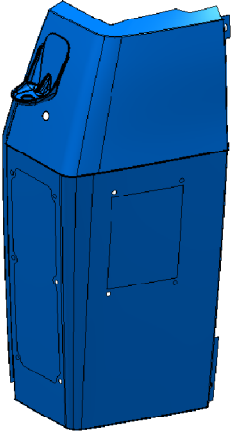
Item no	Description	Type	Number per cab	Number of stampings parts per cab	Part no.
1	Wind screen frame assembly	Welded stamping parts	1	5	442 9 0257 052 4 T015370 442 9 0260 009 4 442 9 0260 010 4 442 9 0257 039 4
2	Left door assembly	Welded stamping parts	1	7	T015309 T015307
3	Right door assembly	Welded stamping parts	1		442 9 0778 010 4 (qty-2) T015310 T015308 442 9 0778 011 4 (qty-2) 442 9 0771 008 4 (qty-2)

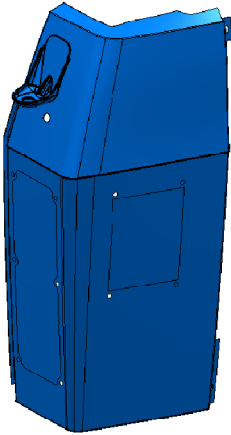
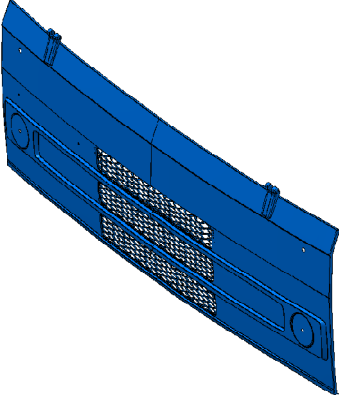
4	Front door frame at lock left	Stamping part	1	1	442 9 0361 001 4
5	Front door frame at lock Right	Stamping part	1	1	442 9 0361 004 4
6	Rear side wall middle cabin left	Stamping part	1	1	442 9 0462 003 4
6.a	Rear side wall middle cabin Right	Stamping part	1	1	442 9 0462 029 4
7	Outer sidewall middle left	Stamping part	1	1	442 9 0364 001 4
8	Outer sidewall middle Right	Stamping part	1	1	442 0364 023 4
9	Left front side assembly	Welded stamping parts	1	3	442 9 0257 071 4 442 9 0257 030 4 442 9 6974 023 4
10	Right front side assembly	Welded stamping parts	1	3	442 9 0257 091 4 442 9 0257 029 4 442 9 6974 022 4
11	Front bonnet assembly (Front+Inner cover)	Welded stamping parts	1	2	442 9 0257 038 4 442 9 0257 033 4
Total no of stamped parts per cabin				26	



DETAIL DIMENSIONS OF STAMPED PARTS:

PART NUMBER / DESCRIPTION	IMAGE	QTY	DIMENSIONS (mm)	REMARKS
1. Windscreen frame assembly		1	X = 2409.125 Y = 1163.944 Z = 279.470	T = 1.5 - 2 mm Weight = 39.165 Kg (including glass) Material = Cold Rolled sheet (IS 277/513 EDD)
2. Left door assembly		1	X = 1431.296 Y = 965.409 Z = 122.223	T = 0.8 - 5 mm Weight = 19.211 Kg Material = Cold Rolled sheet (IS 277/513 EDD)
3. Right door assembly		1	X = 1431.296 Y = 965.409 Z = 122.223	T = 0.8 - 5 mm Weight = 19.211 Kg Material = Cold Rolled sheet (IS 277/513 EDD)
4. Front door frame at lock left		1	X = 1342.745 Y = 169.611 Z = 123.815	T = 2 mm Weight = 2.9 Kg Material = Cold Rolled sheet (IS 277/513 EDD)
5. Front door frame at lock Right		1	X = 1342.745 Y = 169.611 Z = 123.815	T = 2 mm Weight = 2.9 Kg Material = Cold Rolled sheet (IS 277/513 EDD)

<p>6. & 6.a</p> <p>Rear side wall middle cabin left</p>		<p>2</p>	<p>X = 1342.961 Y = 603.271 Z = 65.606</p>	<p>T = 1 mm Weight = 10 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>
<p>7.</p> <p>Outer sidewall middle left</p>		<p>1</p>	<p>X = 1346.611 Y = 240.856 Z = 120.903</p>	<p>T = 0.9 mm Weight = 5.8 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>
<p>8.</p> <p>Outer sidewall middle Right</p>		<p>1</p>	<p>X = 1346.611 Y = 240.856 Z = 120.903</p>	<p>T = 0.9 mm Weight = 5.8 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>
<p>9.</p> <p>Left front side assembly</p>		<p>1</p>	<p>X = 654.103 Y = 342.796 Z = 164.444</p>	<p>T = 1 mm Weight = 2.6 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>

<p>10. Right front side assembly</p>		<p>1</p>	<p>X = 654.103 Y = 342.796 Z = 164.444</p>	<p>T = 1 mm Weight = 2.6 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>
<p>11. Front bonnet assembly (Front+Inner cover)</p>		<p>1</p>	<p>X = 2107.858 Y = 693.551 Z = 116.396</p>	<p>T = 0.9 - 2 mm Weight = 11.449 Kg Material = Cold Rolled sheet (IS 277/513 EDD)</p>

